Material Safety Data Sheet E236 Urethane Mold Release



Copying and/or downloading of this information for the purpose of properly utilizing Stoner Inc., product is allowed provided that: (1) the information is copied in full with no changes unless prior agreement is obtained from Stoner Inc., & (2) neither the copy nor the original is resold or otherwise distributed with intention of earning profit thereon.

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Stoner Incorporated 1070 Robert Fulton Hwy Quarryville, PA 17566 1-800-227-5538 Product Name: Urethane Mold Release

Product Code: E236 Version Date: 11/12/04

24-hour emergency phone: 1-800-424-9300 [CHEMTREC]

2. COMPOSITION /INFORMATION ON INGREDIENTS

Exposure Limits

COMPONENT OSHA PEL CAS# ACGIH TLV Halogenated hydrocarbon None established 75-37-6 None established None established Hydrocarbon propellant 115-10-6 None established None established None established NJ Trade Secret Registry #80100382-5083P None established None established None established

3. HAZARDS IDENTIFICATION

POTENTIAL ACUTE [single or short term] HEALTH EFFECTS OF OVEREXPOSURE

Eye: May cause eye irritation. Symptoms may include stinging, tearing, and redness.

Skin: Liquid may cause frostbite. Skin contact may cause irritation.

Ingestion: Ingestion is not considered a potential route of exposure. This material can enter the lungs during swallowing or vomiting and cause lung

inflammation and/or damage.

Inhalation: Breathing large amounts may be harmful. Inhalation of concentrations above the recommended limits may cause temporary central

nervous system depression with anesthetic effects such as dizziness, headache, incoordination, and loss of consciousness. Inhalation of respirable aerosols of the lubricant in this product may cause serious toxic effects in the lungs, based on animal studies. When heated to temperatures above 150*C in the presence of air the lubricant in this product can form formaldehyde vapours. Formaldehyde vapour is harmful by inhalation and irritating to eyes and respiratory systems at concentrations less than 1ppm. However, the rate of formaldehyde vapour formation is typically much lower than commercially produced polymeric materials such as nylons, polyethers or polyesters. Experimental evidence has indicated that the lubricant in this product may actually inhibit the production of formaldehyde vapours from

the polymeric materials.

POTENTIAL CHRONIC [long term] HEALTH EFFECTS OF OVEREXPOSURE:

General Effects: No chronic health effects known.

Cancer Information: THIS PRODUCT CONTAINS NO COMPONENTS LISTED AS CARCINOGENIC BY IARC, NTP, OR OSHA 1910(Z)

Mutagenicity: No data available to indicate product or any components present at greater than 0.1% is mutagenic or genotoxic.

MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE:

Individuals with preexisting diseases of the central nervous or cardiovascular system may have increased susceptability to the toxicity of excessive exposures.

HAZARDOUS WARNINGS HMIS:

Health: 2 Flammability: 4 Reactivity: 1 Personal Protective Equipment See Section 8

4. FIRST AID MEASURES

Eyes: Immediately flush eyes gently with plenty of water for at least 15 minutes while holding eyelids apart. If symptoms persist or there is

visual difficulty, seek medical attention.

Skin Contact: In case of contact, immediately wash contaminated area with plenty of water for at least 15 minutes. Remove contaminated clothing.

Seek medical attention if symptoms persist. Wash clothing before reuse. Treat for frostbite if necessary.

Ingestion: Ingestion is an unlikely route of exposure. Do not induce vomiting. Aspiration into the lungs can cause serious damage. Seek

medical attention immediately. If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Seek medical attention.

NOTES TO PHYSICIAN:

Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used only in situations of emergency life support.

5. FIRE FIGHTING MEASURES

Fire and/or Explosion Hazards: Extremely Flammable Gas: can readily form explosive air/gas mixture at room temperature or at lower temperatures

that are above the flash point. Containers may rupture or explode under fire conditions.

Fire Fighting Instructions: Use dry chemical, foam, or CO2; water may be ineffective but should be used to keep exposed containers cool. Fire

fighters should wear normal protective equipment and positive-pressure self-contained breathing apparatus. Non-flammable aerosol, as determined by ASTM D3065-94. However, this product contains components which

Aerosol Flame Projection Test: Non-flammable aerosol, as determined by ASTM D3065-94. However, this product contains components wh may be ignited under certain circumstances. Do not use near ignition sources such as sparks or open flames.

Urethane Mold Release Page 1 of 3 2003-12-11 12:12:36

Material Safety Data Sheet E236 Urethane Mold Release



Copying and/or downloading of this information for the purpose of properly utilizing Stoner Inc. product is allowed provided that: (1) the information is copied in full with no changes unless prior agreement is obtained from Stoner Inc., & (2) neither the copy nor the original is resold or otherwise distributed with intention of earning profit thereon.

6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

Ventilate contaminated area. Remove all sources of ignition. Wear appropriate personal protective equipment (PPE). Stop or reduce discharge if it can be done safely. Avoid run-off into storm sewers and ditches which may lead to natural waterways. Clean up with absorbent material. Place absorbent materials into container and close it tightly. Dispose of container properly. If runoff occurs, notify authorities as required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Do not use near ignition sources. Wash thoroughly after handling. Handling:

Storage: Keep container closed when not in use. Store in a cool, dry, well ventilated area away from all sources of ignition. Do not store at

temperatures above 120*F. Empty container may contain residues which are hazardous. Keep containers tightly closed when not in use.

EXPOSURE CONTROLS / PERSONAL PROTECTION

Ventilation should be adequate to prevent exposures above the limits indicated in "Section 2" of this MSDS (from known, Engineering Controls:

suspected or apparent adverse effects).

Eye Protection: Wear chemically resistant safety glasses with side shields when handling this product. Wear additional eye protection such

> as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid, or airborne material. Do not wear contact lenses. Have an eye wash station available. The use of safety glasses with side

shields is recommended if there is any probability of liquid contact with the eyes.

Skin Protection: The use of chemically resistant gloves is recommended if there is any possibility of prolonged or repeated liquid contact

None required for well ventilated situations. A supplied air respirator should be used if ventilation is not sufficient to Respiratory Protection:

maintain exposure limits. Use NIOSH approved respirator where there is likelihood of inhalation of the product mist,

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Aerosol can Vapor Density: [air = 1] 1.91

Appearance: Clear Colorless Evaporation Rate: 0.02-0.1 (n-Butvl acetate = 1)

Odor: Slight ethereal. Solubility in Water: Negligible; 0-1% Boiling Point: Specific Gravity: 1 @ 70 deg F -13 deg F 4241.0 mmHg @ 70 deg F Vapor Pressure: pH: Not Applicable

10. STABILITY AND REACTIVITY

Chemical Stability:

Conditions to Avoid: Avoid contact with: Alkali. Alkaline earth metals. Freshly abraded aluminum surfaces. Powdered metals. Avoid open

flames and high temperatures. Oxidizers. Carbon monoxide. Acetic acids. Organic acid anhydrides. Avoid contact with

strong oxidizing agents.

This material can be decomposed by extremely high temperatures (open flames, glowing metal surfaces, etc.) forming Decomposition Products:

hydrofluoric acid and carbonyl fluoride. If heated wtih peroxides present, violent decomposition can occur. Burning can produce the following combustion products: Carbon dioxide and carbon monoxide. Oxides of siloxanes. Formaldehyde.

11. DISPOSAL CONSIDERATIONS

Disposal: Dispose according to Federal, State and local regulations.

TRANSPORTATION INFORMATION

DOT Name: Aerosol, non-flammable UN Number: UN1950 Not regulated by DOT

IATA Name: Aerosol, non-flammable Hazardous Class: 2.2

> Not regulated by DOT Not regulated by DOT

Packing Group: Not regulated by DOT

13. REGULATORY INFORMATION

SARA Section 313:

Warning: This product contains the following chemicals that are subject to reporting requirements under Section 313 of SARA Title III.

COMPONENT % BY WEIGHT CAS#

No components listed in this section.

Urethane Mold Release Page 2 of 3 2003-12-11 12:12:36

Material Safety Data Sheet E236 Urethane Mold Release



Copying and/or downloading of this information for the purpose of properly utilizing Stoner Inc., product is allowed provided that: (1) the information is copied in full with no changes unless prior agreement is obtained from Stoner Inc., & (2) neither the copy nor the original is resold or otherwise distributed with intention of earning profit thereon.

TSCA Status:

All components of this product are listed on the TSCA inventory.

CA Proposition 65:

Warning: This product may contain chemicals known to the State of California to cause cancer. See list below.

COMPONENT

CAS #

% BY WEIGHT

No components listed in this section.

%

CA Proposition 65:

Warning: This product may contain chemicals known to the State of California to cause birth defects. See list below.

COMPONENT

CAS #

WEIGHT

% BY WEIGHT